CLAIMS

What is claimed is:

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1	 A hydrodynamic clutch arrangement comprising:
2	a clutch housing having a drive-side wall for connecting to a drive unit and
3	a takeoff-side wall for connecting to a gearbox;
4	a pump wheel in the housing;
5	a turbine wheel in the housing, the turbine wheel and the pump wheel
6	forming a hydrodynamic circuit in the housing; and
7	a clutch device located inside the housing, the clutch device bringing the
8	housing into and out of working connection with the pump wheel.
1	2. A hydrodynamic clutch device as in claim 1, wherein the clutch
2	device comprises a separating wall having a first side facing the hydrodynamic circuit
3	and a second side facing the takeoff-side wall of the housing, the clutch device further
4	comprising a control chamber between the second side and the takeoff-side wall, and a
5	first control line connected to a pressure supply system.
1	3. A hydrodynamic clutch arrangement as in claim 2 comprising a
2	clutch piston which is not rotatable with respect to the housing, the clutch piston forming
3	the separating wall.
1	4. A hydrodynamic clutch arrangement as in claim 2 wherein the

hydrodynamic circuit has a prevailing pressure, the pressure supply system supplying

- the control system with a control pressure having a value which is essentially the same as the prevailing pressure.
- 5. A hydrodynamic clutch arrangement as in claim 4 wherein the pressure control system can switch the pressure in the control chamber between the control pressure and a residual pressure which is less than the control pressure.
- 6. A hydrodynamic clutch arrangement as in claim 5 wherein the residual pressure is essentially the same as atmospheric pressure.
 - 7. A hydrodynamic clutch arrangement as in claim 3 wherein the clutch piston comprises at least one seal for sealing the hydrodynamic circuit from the control chamber.

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- 8. A hydrodynamic clutch arrangement as in claim 7 wherein the seal allows a predetermined residual leakage between the hydrodynamic circuit and the control chamber.
- 9. A hydrodynamic clutch arrangement as in claim 3 further comprising at least one friction surface which can be urged toward the takeoff-side housing wall by the clutch piston, the at least one friction surface acting as a seal between the hydrodynamic circuit and the control chamber.

1 10. A hydrodynamic clutch arrangement as in claim 9 further 2 comprising at least one friction lining, each said friction lining forming a respective said 3 friction surface.

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- 11. A hydrodynamic clutch arrangement as in claim 10 wherein each said friction lining has a first radial area provided with openings which allow the flow of coolant, and a second radial area which is essentially free of interruptions in the circumferential direction.
- 1 12. A hydrodynamic clutch arrangement as in claim 10 wherein each 2 said friction lining is provided with openings to allow flow of coolant, the openings 2 extending across the lining in the radial direction.
 - 13. A hydrodynamic clutch arrangement as in claim 12 further comprising a seal located radially inside the at least one friction lining, the seal acting between the clutch piston and the takeoff-side housing wall.
 - 14. A hydrodynamic clutch arrangement as in claim 13 further comprising at least one through channel located radially inside the friction lining and radially outside the seal.
- 1 15. A hydrodynamic clutch arrangement as in claim 13 further 2 comprising at least one disk provided with at least one friction lining, the clutch piston 3 cooperating with the at least one disk.

- 1 16. A hydrodynamic clutch arrangement as in claim 15 wherein said 2 clutch device is a multi-disk clutch having a plurality of disks arranged axially, said disks 3 comprising said at least one disk having at least one friction lining.
- 1 17. A hydrodynamic clutch arrangement as in claim 16 further 2 comprising:
 - an outer disk carrier which is fixed to one of said pump wheel and said clutch piston, the multi-disk clutch comprising at least one outer disk which is connected to the outer disk carrier non-rotatably but with freedom of axially movement; and

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- an inner disk carrier fixed to the takeoff-side housing wall, the multi-disk clutch comprising at least one inner disk which is connected to the inner disk carrier non-rotatably but with freedom of axially movement.
- 18. A hydrodynamic clutch arrangement as in claim 17 wherein the seal is provided between the second side of the clutch piston and the inner disk carrier.
- 19. A hydrodynamic clutch arrangement as in claim 18 further comprising a seal carrier fixed to the clutch piston, the seal carrier having a recess in which the seal is held.
- 20. A hydrodynamic clutch arrangement as in claim 16 further comprising at least one flow channel provided in at least one friction surface of at least one disk of the multi-disk clutch.

- 21. A hydrodynamic clutch arrangement as in claim 17 wherein the takeoff side of the housing and the pump wheel each comprise a hub, the outer disk carrier being connected nonrotatably to one of the pump wheel and the clutch piston, the clutch piston being connected nonrotatably to one of the hubs.
 - 22. A hydrodynamic clutch arrangement as in claim 21 wherein the outer disk carrier is connected nonrotatably to the clutch piston, the clutch piston being connected nonrotatably to the pump wheel hub.

- 23. A hydrodynamic clutch arrangement as in claim 21 wherein the clutch piston has a radially inner area comprising a base having axial teeth which connect the base nonrotatably but with freedom of axial movement to said one of said hubs.
- 24. A hydrodynamic clutch arrangement as in claim 21 wherein the takeoff-side housing hub is provided with an axial stop which limits axial travel of the clutch piston toward the pump wheel.
- 25. A hydrodynamic clutch arrangement as in claim 24 further comprising an axial spring which pretensions the clutch piston toward the takeoff-side housing wall, the axial spring being supported against the axial stop.
- 26. A hydrodynamic clutch arrangement as in claim 21 further comprising a radially inner seal between the clutch piston and the one of the hubs.

- 27. A hydrodynamic clutch arrangement as in claim 2 wherein the takeoff-side housing wall comprises a hub having connections for connecting the control chamber to the pressure supply system.
- 28. A hydrodynamic clutch arrangement as in claim 1 further comprising a bridging clutch for bypassing said hydrodynamic circuit.
- 29. A hydrodynamic clutch arrangement as in claim 28 wherein said bridging clutch comprises a torsional vibration damper.
- 1 30 A hydrodynamic clutch arrangement as in claim 1 wherein the 2 clutch device can be closed by hydraulic pressure within the clutch housing.
 - 31. A hydrodynamic clutch arrangement as in claim 2 wherein the clutch device does not transmit any torque when the hydraulic pressure on the separating wall is that same as that in the control chamber.

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- 32. A hydrodynamic clutch arrangement as in claim 1 wherein the clutch device is opened when the drive unit is started.
- 33. A hydrodynamic clutch arrangement as in claim 2 wherein the pressure in the control system can be automatically switched by the pressure supply system between the pressure present in the hydrodynamic circuit and a residual pressure which is lower than the pressure present in the hydrodynamic circuit.